

DEFECT CODE NUMBERS

USE FOR ENAMELED STEEL WARE ONLY

630 - BLISTERS
 631 - SCALE
 632 - PINHOLES
 633 - SPECKING
 635 - PITTING
 636 - SHADY
 637 - WARPAGE
 638 - OFF COLOR
 640 - TEARING
 641 - BURN OFF
 642 - FISH SCALE
 643 - ENAMEL LUMPS
 644 - COLOR SPOTS
 645 - HAIR LINES
 646 - ORANGE PEEL
 647 - VOIDS
 650 - WELD FAILURE OR SEPARATION
 660 - OTHER-DESCRIBE

USE FOR VITREOUS CHINA ONLY

700 - POOR FLUSH-NO CAUSE FOUND
 701 - POOR FLUSH-SCRAP IN TRAP
 702 - POOR FLUSH-DEFECTIVE JET
 703 - POOR FLUSH-DEFECTIVE DAM
 704 - SCRAP IN RIM PUNCHING
 705 - LEAK-SEAL
 707 - LEAK-STICKING
 708 - LEAK-DRAIN CAST PLUG
 710 - POROUS BOTTOM (TANKS ONLY)
 720 - HAIRLINE CRACK
 721 - FIRE CRACK
 724 - WARPAGE
 725 - PIN HOLES
 726 - WAVY FINISH
 727 - ROUGHNESS
 728 - SPOTS, SPECKS, OR DIRT
 729 - DISCOLORATION
 730 - OFF COLOR
 731 - OTHER-DESCRIBE
 732 - POOR PATCH

USE FOR ACRYLIC ONLY

820 - WARPED FLANGES
 821 - BUMPS/CREASES
 822 - WALL DELAMINATION
 823 - BOTTOM DELAMINATION
 824 - PIMPLES/BLISTERS
 825 - SHADOWS
 826 - SCRATCHES
 830 - OTHER-DESCRIBE

USE FOR PLASTIC SHOWERS; WALL AND TUB SURROUND ONLY

850 - DELAMINATION - DTS ONLY
 851 - RIPPLES
 852 - POOR GLOSS
 853 - SCRATCHED
 854 - HOLE MISALIGNMENT
 855 - CARTON ABRASION/MARKS
 856 - INCORRECT/POOR FORMING
 857 - SIDES AND BACK COLORS DO NOT MATCH
 870 - OTHER-DESCRIBE

USE FOR MOLDED STONE ONLY

900 - CRACK
 901 - CRAZE
 902 - VOID
 903 - CONTAMINATION
 905 - DRAIN LEAK
 906 - WARPED
 907 - SCRATCH
 908 - GOUGE
 909 - BUMPS
 910 - BROKEN RIB
 911 - HOLE MISALIGNMENT (PILOT FLOORS)
 920 - OTHER-DESCRIBE

USE FOR TERRAZZO ONLY

930 - CRACK
 931 - STAIN
 932 - DRAIN LEAK
 933 - POOR GRINDING
 934 - HOLDS WATER-DOES NOT DRAIN
 940 - OTHER-DESCRIBE

USE FOR METAL SHOWERS ONLY

950 - RUST
 951 - POOR PAINT
 952 - DENT
 953 - KINK
 954 - SCRATCHED
 955 - HOLE MISALIGNMENT
 956 - CARTON ABRASION/MARKS
 960 - OTHER-DESCRIBE